

5750-S - Conductive rubber sheets



The rubber is made conductive by incorporating small conductive metal particles throughout the material. It can provide an EMI-proof and watertight seal in narrow constructions.

Electrically conductive rubbers are typically used for EMI applications. But they are also useful for EMP protection, wave-guide applications and against static electricity. The rubber can be filled with silver, nickel, silvered glass, silvered aluminium, or graphite (only forESD). Commercial EMI applications often choose Nickel-graphite conductive rubber (Part number 5760) or Graphite conductive rubber (Part number 5755) from a costs point of view, while military and aerospace applications often call for Silver copper silicone conductive rubber (Part number 5750) to meet Mil-G-83528C specifications. In military or aerospace, fluorosilicone versions may also be used due to their chemical and fuel resistance.

As the material shields high frequencies, electrically conductive rubber shows a shielding effect of 60 dB at 30MHz ~ 10GHz. Due to its excellent conductivity, grounding, and EMI shielding effect, it is well suited for military communications equipment. The rubber can be manufactured in various shapes such as sheets, moulded parts, die-cut, strips, o-rings, etc.

Benefits

- Excellent conductivity on the entire surface
- Excellent electromagnetic shielding effect
- Easy die-cutting, kiss-cutting and slitting
- Temperature ranges of -60 to +185 °C (under certain circumstances, tolerance can be up to 220°C)

Technical properties

Typical properties	5750	5755	5760				
Filler	Ag/Al	Graphite	Ni-graphite				
Base polymer	Silicone	Silicone Silicone					
Width (mm)	430 x 450	(larger sizes o	n request)				
Thickness (mm)	0.2 to	equest)					
Elongation, %, min.	90	50	50				
Flame resistance, UL94 (horizontal)	НВ	НВ	НВ				
Flame resistance, UL94 (vertical)	V-0	V-0	V-0				
Volume resistance, Ohm-cm							
(expression of conductivity)	0.008	1.8	0.05				
Hardness	5750	5755	5760				
Shore A (1 mm thickness):	73	71	70				
Shore A (2 mm thickness)	70	75	60				
Tensile strength. psi, min.	90	50	50				
Shielding effectiveness (dB)	5750	5755	5760				
100 MHz	120	70	100				
500 MHz	120	70	100				
1 GHz	110	80	110				
10 GHz	85	55	85				
These values are me	asured under	laboratory con	ditions. Results				
may differ in other situations - please read our Guarantee							

Conductive adhesive information (Conductive PSA)

Property	Unit	Outcome	Test method		
Surface resistance	Ω/sq	<0.10	MIL-DTL- 83528C		
Adhesive strength	g/25mm	850	ASTM D 3330		
Conductive PSA		Acrylic + Ni	-		
Liner	-	paper, Film	-		

* Please note: Conductive adhesive is **optional**. By default, these Conductive rubber gaskets are supplied without adhesive.

Available sheet thicknesses

Ag/Al Silicone conductive rubber (silver plated aluminium) 5750

Ag/Ai Silicone conductive rubber (sliver plated aluminium) 5750									
Thickness (mm)	1.0	1.2	1.5	1.7	2.0	2.5	3.0		
Part number	5750-1.0	5750-1.2	5750-1.5	5750-1.7 5750-2.0		5750-2.5	5750-3.0		
Graphite conductive rubber 5755									
Thickness (mm)	1.0	1.2	1.5	1.7	2.0	2.5	3.0		
Part number	5755-1.0	5755-1.2	5755-1.5	5755-1.7 5755-2.0		5755-2.5	5755-3.0		
Ni-Graphite conductive rubber (dark gray) 5760									
Thickness (mm)	1.0	1.2	1.5	1.7	2.0	2.5	3.0		
Part number	5760-1.0	5760-1.2	5760-1.5	5760-1.7	5760-2.0	5760-2.5	5760-3.0		

Please note: Items in **bold** type are available from stock. Sheets can be made thinner by slitting. Thicknesses up to 6.35mm on request

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What questions need to be answered to select the right material?

- What is the approximate shielding effectiveness you need to achieve for your application?
- What environment will this material be exposed to? Does the rubber need to be solvent or fuel resistant (fluorosilicone)?
- Are you looking for a semi-conductive/static dissipating material or is this a true EMI/RFI shielding application?

How does the conductive filler material in the rubber compare to costs and performance?

Part numb	Conductive er filler	Cost	Conductivity	Typical shielding effectiveness*		
5750	Silver plated aluminum	\$\$\$	Extremely conductive	120 dB		
5760	Ni-graphite	\$\$	Super conductive	100 dB		
5755	Graphite	\$	Very conductive	70 dB		

^{*} More information about shielding performance can be found under "technical properties" (a few paragraphs up)

How to order

When you want to order the 5750-S - Conductive rubber sheets please specify the part number as follow:

Material options on request

- Fluorosilicone with nickel graphite particles (fuel resistant)
- Silicone with nickel particles for aluminium parts
- Fluorosilicone with nickel particles
- Silicone with nickel-plated aluminium particles
- Fluorosilicone with silver-plated aluminium particles

Electrically conductive rubber is available as

- Sheets
- Moulded parts
- Die-cut or flash cut
- Strip/Profile

Series	Type	Thickness (mm)		Width (mm)	Length (mm)		Type code
3600	 S	 3	• • • • •	100	 100		02
5750 : Silver plated aluminum 5760 : Ni-Graphite 5755 : Graphite		Check "Available sheet thicknesses" table above for more information		Specify the width of the Conductive rubber sheet in mm	Specify the length of the Conductive rubber sheet in mm		02: Without self- adhesive 03: with conductive self-adhesive (only recommended on small sizes)